

## Product Information

### 4040 + 4044



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Practical tables with square tubular legs. The tables can be arranged in a wide range of configurations and are easy to stack. Long history of succesful use in cafeterias and common rooms of all kinds.

## Areas of use

RESTAURANTS + FINE DINING | SEMINARS + CONFERENCES | CAFETERIAS + STAFF CANTEENS | HEALTHCARE SERVICES | MULTIFUNCTIONAL USE

## Frame

Feet made from 30 x 30 mm rectangular tubular steel, horizontal bars from 30 x 28 mm rectangular tubular steel, welded together with invisible welding joints. Screw connections are made with separate, glass-fibre reinforced plastic tape elements that match the rectangular tubular steel.

## Frame surface 4040

Standard version of the frame: powder-coated in black, optionally powder-coated according to the BRUNE® collection.

## Frame surface 4044

Feet and frame chrome-plated.

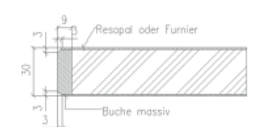
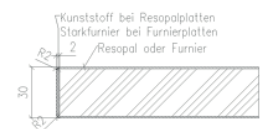
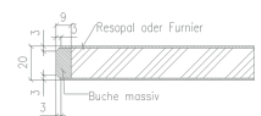
## Table tops

**Plate A:** 20 mm thick, high-quality multi-layer plywood plate E1, top surface optionally covered with HPL plastic or wood veneer according to the BRUNE® collection. Lower surface white HPL or beech veneer. Straight edge, 2 mm thick, in material to match table top (plastic for plastic, veneer for veneer).

**Plate B:** 20 mm thick, high-quality multi-layer plywood plate E1, top surface optionally covered with HPL plastic or wood veneer according to the BRUNE® collection. Lower surface white HPL or beech veneer. Edge with solid beechwood edge band, smooth finish, 9 mm thick.

**Plate C:** 30 mm thick, high-quality multi-layer plywood plate E1, top surface optionally covered with HPL plastic or wood veneer according to the BRUNE® collection. Lower surface white HPL or beech veneer. Straight edge, 2 mm thick, in material to match table top (plastic for plastic, veneer for veneer).

**Plate D:** 30 mm thick, 28 mm thick high-quality multi-layer plywood plate E1, top surface optionally covered with HPL plastic or wood veneer according to the BRUNE® collection. Lower surface white HPL or beech veneer. Edge with solid beechwood edge band, smooth finish, 9 mm thick.



## Veneer finish

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Real wood veneer from the BRUNE® collection comes as a standard varnished with a low solvent content water-based lacquer, optionally stained to the BRUNE® collection.

## HPL surfaces

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Resopal®-HPL from the BRUNE® collection.

## Gliders

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Standard version: Plastic gliders  
Optionally: Plastic gliders with height adjustment screws

## Dimensions

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Table height: 74 cm Plates A + B ( + 5 mm with height adjustment screws)  
75 cm Plates C + D ( + 5 mm height adjustment screws)  
Table legs can be shortened on request (for an additional fee).

Table Sizes: min. 40 cm  
max. 180 cm

|          |        |       |        |       |
|----------|--------|-------|--------|-------|
| Weights: | 60x60  | 12 kg | 80x80  | 17 kg |
|          | 70x60  | 13 kg | 110x80 | 21 kg |
|          | 80x60  | 14 kg | 120x80 | 22 kg |
|          | 110x60 | 17 kg | 140x80 | 25 kg |
|          | 120x60 | 19 kg | 160x80 | 28 kg |
|          | 140x60 | 21 kg |        |       |
|          | 70x70  | 14 kg |        |       |
|          | 110x70 | 19 kg |        |       |
|          | 120x70 | 20 kg |        |       |
|          | 140x70 | 23 kg |        |       |
|          | 160x70 | 25 kg |        |       |

## Certifikates

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ISO 9001:2015



Quality management in  
accordance with  
DIN EN ISO 9001

ISO 14001:2015



Environmental management  
system in accordance with  
DIN EN ISO 14001