

## Product Information

# SITDOWN

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### SITDOWN | Model 1330 | Model 1335

Vertical stacking, stacking trolleys, different gliders, linking systems, numbering systems for rows and individual seats, upgrade options: the SITDOWN meets all possible challenges with a combination of convenience and style.

## Areas of use

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**COMMUNITY CENTRES + INDOOR ARENAS | HEALTHCARE SERVICES | SEMINARS | CAFETERIAS | CHURCH | THEATRES + BANQUETS | MULTIFUNCTIONAL USE |**

Diversity and versatility are the key assets of the SITDOWN system: choose perforated sheet metal or wood, upholstered or non-upholstered versions.

## Frame

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Frame from 22 x 2 mm tubular steel. Frame featuring a transversal beam, a 26 x 2 mm receiver tube and a flat transversal connecting bar (30 x 4 mm), tumbled and embossed, equipped with drill holes to accommodate linking elements. The transversal beam has been welded to the frame. Connecting ribs made from 18 x 1.5 mm tubular steel, soldered to the sides. Legs pressed into the transversal receiver tube. Stacking element made from black glass-fibre-reinforced plastic-polyamide, with soft injection-moulded plastic to protect the chairs when stacked (attached by screws to the lower frame). Pipe ends protected by caps, chrome-plated or black depending on the version. Chairs can be vertically stacked.

## Frame surfaces

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Standard version of the side sections, side bars and crossbeam: powder-coated in black, optionally powder-coated according to the BRUNE® collection or chrome-plated.

## Seat and Back 1330

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Seat and back support from ergonomically shaped beech plywood, 10 mm thick, attached with multiple layers of glue, edge of the seat turning sharply downward. Seat and back support fastened with flat-head screws and M5 sleeve nuts. Seat and back support optionally available in plywood, seat upholstered or seat and back support upholstered.

## Seat and Back 1335

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Seat and back support from ergonomically shaped perforated sheet metal, 2.5 mm thick, perforation holes with a diameter of 3 mm, diagonally offset in distances of 6 mm. The front edge of the seat turns sharply downward. The perforated sheet metal seats and back supports are welded to the side brackets (concealed welding joints). Powder-coated in black, optionally powder-coated according to the BRUNE® collection.

## Wooden surfaces

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Wooden elements made from beech wood, with natural varnish (low-solvent water varnish) in the standard version. Optionally stained according to the BRUNE® collection.

## Upholstery Model 1330

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Seats or seats and back supports are upholstered, fabric cover according to the BRUNE® collection, fabric categories 3, 4, 6, 7 or 8.

Seat cushion foam: SG/CH 35/50 approx. 25 mm thick

Back cushion foam: SG/CH 35/50 approx. 15 mm thick

SG = specific gravity, weight per m<sup>3</sup>. CH = compression hardness (e.g.: 50  $\triangleq$  approx. 50 g/cm<sup>2</sup> at a compression level of 40 %)

## Upholstery Model 1335

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Seats or seats and back supports are partially upholstered, fabric cover according to the BRUNE® collection, fabric categories 3, 4, 6, 7 or 8.

Seat cushion foam: SG/CH 35/50 approx. 15 mm thick

Back cushion foam: SG/CH 35/50 approx. 15 mm thick

SG = specific gravity, weight per m<sup>3</sup>. CH = compression hardness (e.g.: 50  $\triangleq$  approx. 50 g/cm<sup>2</sup> at a compression level of 40 %)

## Gliders

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Standard version: Plastic gliders

Optionally: Gliders with GPE plastic inserts

Gliders with felt inserts

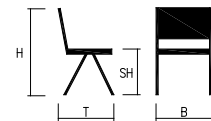
Gliders with metal caps

## Dimensions | 1330 + 1335

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Dimensions:	B	53 cm
	T	58 cm
	H	79 cm
	SH	46 cm

Weights 1330/1335:	7,0/9,0 kg
	7,5/9,5 kg (incl. seat cushion)
	8,0/10,0 kg (incl. seat and back cushions)



## Stackability

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Stacking type: vertical stacking, 10 stackable chairs

Required floor space:

Length: 60 cm

Width: 53 cm

Height: 185 cm

## Row linking

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Row linking system:	Plastic double hooks with a magnetic numbering system for individual chairs / individual chairs and rows
Optional:	Rotary bar linking system with numbers for pins, hinges and individual chairs

## Accessories

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Chair trolley:	Model 1996 for the transport of stacked chairs
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## Certificates

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ISO 9001:2015



Quality management in  
accordance with  
DIN EN ISO 9001

ISO 14001:2015



Environmental management  
system in accordance with  
DIN EN ISO 14001